

# TRANSCRIPT OF PROCEEDINGS

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IN THE MATTER OF: )  
 )  
REQUEST FOR INFORMATION: )  
SAFETY IMPROVEMENT )  
TECHNOLOGIES FOR MOBILE )  
EQUIPMENT AT SURFACE )  
MINES, AND FOR BELT )  
CONVEYORS AT SURFACE )  
AND UNDERGROUND MINES )  
 )

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## HERITAGE REPORTING CORPORATION

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BEFORE THE U.S. DEPARTMENT OF LABOR  
MINE SAFETY AND HEALTH ADMINISTRATION

IN THE MATTER OF: )  
)  
REQUEST FOR INFORMATION: )  
SAFETY IMPROVEMENT )  
TECHNOLOGIES FOR MOBILE )  
EQUIPMENT AT SURFACE )  
MINES, AND FOR BELT )  
CONVEYORS AT SURFACE )  
AND UNDERGROUND MINES )  
)

Renaissance Reno  
Downtown Hotel  
One South Lake Street  
Reno, Nevada

Tuesday  
August 21, 2018

The parties met, pursuant to the notice, at  
9:00 a.m.

BEFORE: ROSLYN FONTAINE  
Deputy Director

ATTENDEES:

GREG BARRY  
DARRYL GOLLENBUSCH  
ADAM GREGOR  
KEVIN HIRSCH  
MARK HOERBER  
MARK LONGPRE  
RUBEN BRUMIN ROTMIND  
LARRY SZABL  
AARON WEIGHT

P R O C E E D I N G S

(9:00 a.m.)

1  
2  
3 MS. FONTAINE: Good morning. My name is  
4 Roslyn Fontaine, Deputy Director, Office of Standards  
5 Regulations and Variances. I want to welcome all of  
6 you here today. Thank you for your attendance and  
7 participation.

8 I will be the moderator of this public  
9 meeting to gather information about safety improvement  
10 technologies for mobile equipment at surface mines and  
11 for belt conveyors at surface and underground mines.  
12 On behalf of Assistant Secretary of Labor for Mine  
13 Safety and Health, David G. Zatezalo, I want to  
14 welcome all of you here today.

15 Let me introduce the members of the panel.  
16 Mr. Kevin Hirsch, Acting District Manager for the  
17 Western District. I would also like to acknowledge  
18 Brad Mantel, the Department of Labor Solicitor's  
19 Office Counsel for Standards.

20 MR. HIRSH: Good morning.

21 MR. MANTEL: Good morning.

22 On June 26, 2018, MSHA published a Request  
23 for Information seeking data and information on  
24 technologies, engineering controls and best practices  
25 that could reduce accidents involving mobile

1 equipment, which includes powered haulage equipment,  
2 and belt conveyors. MSHA is considering technologies,  
3 engineering controls and best practices that could:  
4 increase the use of seatbelts; enhance an equipment  
5 operator's ability to see all areas near the machine  
6 and warn the operator for potential collision hazards;  
7 prevent equipment operators from driving over a  
8 highwall or dump point; and prevent entanglement  
9 hazards related to work in their moving or re-  
10 energized belt conveyors.

11 On July 25<sup>th</sup>, MSHA announced in the Federal  
12 Register, six public meetings and a webinar. This is  
13 the third meeting. The dates and locations of the  
14 remaining meetings are posted on the agency's website.  
15 In addition, copies of the Federal Register notices  
16 are provided on the table outside of this room.

17 A little background. Mobile equipment:  
18 Mobile equipment used at surface coal and metal and  
19 nonmetal mines, and surface areas of underground mines  
20 is a broad category of equipment that includes  
21 bulldozers, front-end loaders, service trucks, skid  
22 steers, haul trucks and many other types of vehicles  
23 and equipment. Accidents involving mobile equipment  
24 have historically accounted for a large number of  
25 fatalities in mining, especially in metal and nonmetal

1 mines.

2           Since 2007, 61 miners have been killed in  
3 these accidents. MSHA conducted an investigation of  
4 all these accidents and determined that the  
5 contributing factors included: 1) no seatbelts,  
6 seatbelt not used; or inadequate seatbelts; 2) larger  
7 vehicles striking smaller vehicles; and 3) equipment  
8 operator's difficulty in detecting the edges of  
9 highwalls or dump points causing the equipment to fall  
10 from substantial height.

11           Seatbelts. MSHA examined 38 fatal accidents  
12 that occurred since 2007 that involved mobile  
13 equipment in which the victim was not wearing a  
14 seatbelt. MSHA further determined that 35 or 92  
15 percent of the victims might have survived had they  
16 been wearing a seatbelt.

17           MSHA is seeking data and information on  
18 engineering controls and best practices -- such as  
19 those that affect equipment operation in the event the  
20 operator does not fasten his seatbelt. MSHA is also  
21 interested in engineering controls such as audible and  
22 visual warning devices and best practices that  
23 encourage and promote seatbelt use without directly  
24 preventing or affecting equipment operation.

25           Larger equipment striking smaller equipment.

1 Surface mining vehicles can be several stories tall  
2 and have limited line of sight. Since 2003, there  
3 have been 23 fatalities caused by a larger vehicle  
4 striking a smaller vehicle. In 2017 alone, there were  
5 four fatalities.

6 MSHA has found that blind areas around large  
7 mobile equipment -- in which equipment operators  
8 cannot see other miners, equipment, or structures --  
9 contributed to these striking accidents.

10 MSHA is seeking information and data on  
11 engineering controls -- such as collision warning  
12 systems and collision avoidance systems -- and best  
13 practices that could provide equipment operators  
14 better information about the surroundings and help  
15 reduce accidents.

16 Highwalls and dump points. Since 2007,  
17 there have been 20 fatal accidents in surface coal and  
18 metal and nonmetal mines, involving bulldozer  
19 operators and haul truck drivers who traveled over the  
20 edge of a highwall or dump point.

21 MSHA is seeking information and data on  
22 systems that integrate technologies, such as GPS,  
23 radar and radio frequency identification tagging and  
24 if these systems could help equipment operators better  
25 identify the edges of highwalls or dump points. MSHA

1 also seeks data and information on other devices that  
2 provide visual, audible or other signals and best  
3 practices that warn equipment operators of hazards in  
4 their locations.

5 Belt conveyors. Since 2007, there have been  
6 17 fatalities related to working near or around belt  
7 conveyors, of which 76 percent were related to miners  
8 becoming entangled in belt drives, belt rollers and  
9 discharge points.

10 MSHA has found that factors that contribute  
11 to entanglement hazards include inadequate or missing  
12 guards, inadequate or insufficient number of  
13 crossovers in strategic locations and inappropriate  
14 lock out/tag out procedures.

15 MSHA is interested in data and information  
16 on systems that can sense a miner's presence in  
17 hazardous locations; ensure that machine guards are  
18 properly secured in place; or ensure machines are  
19 properly locked out and tagged out during maintenance.

20 Training and technical assistance. MSHA is  
21 also seeking information from stakeholders on best  
22 practices, training materials, policies and procedures  
23 that may improve safety in and around mobile equipment  
24 and working near belt conveyors.

25 MSHA seeks information on how training can

1 increase seatbelt use and improve equipment operators'  
2 awareness of hazards at the mine site. MSHA also  
3 seeks suggestions on how training can assure that  
4 miners lock and tag conveyor belts before performing  
5 maintenance work.

6 Okay, I will now read a statement. This  
7 meeting will be conducted in an informal manner. The  
8 panel may ask questions of the participants, and the  
9 participants may ask questions of the panel. MSHA  
10 will make available a verbatim transcript of this  
11 public meeting approximately two weeks from the  
12 completion of the meeting. You may view the  
13 transcripts of all public meetings and comments at our  
14 website at MSHA.gov and on regulations.gov. You may  
15 also submit additional comments using one of those  
16 methods identified in the "Addresses" section of the  
17 Request for Information. If providing comments,  
18 please provide specific information and support and  
19 rationale for your position.

20 MSHA also requests data and information on  
21 the costs, benefits and technological and economic  
22 feasibility of the engineering controls. Also, MSHA  
23 wants to hear from you on suggestions and/or examples  
24 of best practices for keeping miners safe around  
25 powered haulage equipment.

1 All comments must be received my Monday,  
2 December 24, 2018. You can view the comments on  
3 regulations.gov or the agency's website, select the  
4 link for regulations. If you have a copy of your  
5 testimony or presentation, please give a copy to the  
6 court reporter who is seated in the back, so that it  
7 can be appended to the meeting transcript. When you  
8 make your presentation, please spell your name so that  
9 the court reporter can have an accurate record.

10 Our first speaker is Larry Szabl.

11 MR. SZABL: Well, that is quite a surprise,  
12 because I didn't know I was going to be a speaker.  
13 But anyway, my name is Larry Szabl. The last name is  
14 spelled S-Z-A-B-L.

15 I'm with Denton-Rawhide Mine out of Fallon,  
16 Nevada, and the reason we came down today is to see  
17 how this will apply to us. We are a small mine, maybe  
18 less than 120 people, maybe running only seven to  
19 eight - maybe 10 haul trucks. And we want to see how  
20 this is going to apply when we start back up. Right  
21 now, we are in a - not a shut down mode, but we are in  
22 a holding mode, we are waiting for some permits to get  
23 through and stuff.

24 So, we just wanted to see how this was going  
25 to apply to us. What are we going to have to do to

1 meet the MSHA requirements? That's what we would like  
2 to know on that one. So, that's about it. That's why  
3 we are here today.

4 MS. FONTAINE: Okay.

5 MR. SZABL: Thank you.

6 MS. FONTAINE: Thank you. So, right now we  
7 are just in the data gathering phase. So, we don't  
8 know if this will lead to rulemaking, but if it does,  
9 it will be included in our regulatory agenda and you  
10 will have lots of notice.

11 MR. SZABL: Okay, that's what we were  
12 wanting to know, if it is going to be a rulemaking  
13 change or if it is just an information gathering.

14 MS. FONTAINE: Yes. Okay. Thank you.  
15 Okay. Our next speaker will be Mark Hoerber, Jr.

16 MR. HOERBER: Good morning. My name is Mark  
17 Hoerber, H-O-E-R-B-E-R. I am with Schroth Safety  
18 Products out of Ponte Beach, Florida. I am here to  
19 talk to you about our motorized seatbelt system for  
20 off-road vehicles.

21 I'm here to talk today specifically in  
22 regards to MSHA's Request for Information and  
23 regarding surface vehicles incidents, or mobile  
24 equipment injuries related in deaths.

25 This slide up here shows a bunch of

1 summaries and statistics of injuries that have been  
2 occurring, which is all publicly available on MSHA's  
3 websites. But one of the biggest things that Roslyn  
4 said earlier, is one of the biggest things to take  
5 away: 35 people, if they had worn their seatbelts,  
6 could still be alive today. So, that is why I am here  
7 to talk more about this.

8 MSHA has asked a couple of questions  
9 regarding about this. One of them, how can the  
10 restraints be more visible? Also, how can their usage  
11 be communicated? So, Schroth has been working on  
12 solution since 2016 with this very specific idea in  
13 mind. We have been partnered up with Peabody Energy,  
14 which is one of the largest coal manufacturing mining  
15 companies out there. And through our efforts they  
16 have been able to receive a NIOSH Safety Award for  
17 implementing our safety restraint system.

18 So, one of the things that we want to know  
19 is, how can the restraint be more visible? Our  
20 restraint uses a bright visible orange webbing, that  
21 when the driver occupant is wearing it, any personnel  
22 on the ground can see this webbing coming across their  
23 chest.

24 Also, our system will know whether or not it  
25 is engaged. Since it knows whether or not it is

1 engaged, a signal can be outputted to an external  
2 light on the cab, thus giving more visible indications  
3 that a seatbelt is in use. It can also be interfaced  
4 with an interlock subsystem. There have been mentions  
5 of wanting to tie it into that, but not preventing the  
6 vehicle from performing. So, these interlock  
7 subsystems would then be able to relay back to the  
8 remote monitoring center that if the vehicle is in  
9 motion without a restraint being used.

10 Our solution also has a measuring device to  
11 measure vehicle roll angels. When the first threshold  
12 is met, our system will warn the driver via hectic  
13 warning, by tugging on the seatbelt, letting him know  
14 they are in a precarious situation and they need to  
15 get out of that situation.

16 If a second threshold is met, when the  
17 vehicle enters a rollover state, our system will  
18 energize the motor on the seatbelt, doing what is  
19 called a hard-pull, pulling the occupant upright into  
20 their seat restraining them in that position until the  
21 rollover event is done. They then release it as a  
22 normal seatbelt would in a car rollover accident.

23 For that, I have a video to show. So, this  
24 is demonstration of the hectic warning. I apologize  
25 they do not have sound. So, as you see there, the

1 gentlemen's chest is vibrating as the demonstrator is  
2 being moved to that first angle. The second part of  
3 our system, the hard-pull will be demonstrated here.  
4 You see how he was pulled back into his seat and held  
5 in place until then. Okay.

6 So, currently we will be showing our  
7 products at the upcoming Mining Exploration  
8 International Show in Las Vegas, September 6 through  
9 the 8th. At this time, if there are any questions,  
10 I'd like to answer them; otherwise, there is contact  
11 information on this slide or you can see me after the  
12 meeting and I will give you more contact information.  
13 And would be happy to talk to you about anything. So,  
14 are there any questions at this time?

15 Yes, sir.

16 MR. BRUMIN: Ruben Brumin, Rotmine  
17 (phonetic). Does the seatbelt detect whether it is  
18 actually on the person, or --

19 MR. HOERBER: No. We aren't at that level  
20 of sophistication as of yet, but we do have the  
21 ability to tell whether an occupant is wearing it or  
22 not.

23 MR. BRUMIN: Okay.

24 MR. HOERBER: I should say, whether it is  
25 buckled in or not.

1                   MR. BRUMIN: So, it is just going to detect  
2 whether it is buckled in.

3                   MR. HOERBER: Correct. Okay. If somebody  
4 wants to circumvent a scenario, they are going to do  
5 whatever they are going to do.

6                   MR. BRUMIN: Yeah.

7                   MR. HOERBER: So, whether they clip on it  
8 and then they sit on it - so the system, if you would  
9 say, has an indicating light on the outside of the  
10 cab. The lights on, but then when you look at the  
11 driver, you don't see that bright orange webbing  
12 across their chest, you know they're not wearing their  
13 system.

14                   MR. BRUMIN: Okay. It is reflective, also?

15                   MR. HOERBER: No, it is just high visibility  
16 orange, really. If a customer wanted to have that  
17 with a reflective ability in the webbing, we can  
18 evaluate that on a case by case basis. But as of  
19 right now, the webbing does not have any reflectivity  
20 in it.

21                   MR. BRUMIN: Okay. Thank you.

22                   MR. HOERBER: Thank you. You had a  
23 question, sir?

24                   MR. GREGOR: Adam Gregor, Coeur Mining. Has  
25 the seatbelt system been approved by MSHA, since it

1 will be a (sic) alternative means to the OEM?

2 MR. HOERBER: It is not approved. MSHA sets  
3 regulations that we would need to meet, for example,  
4 your car has to meet an automotive specification. A  
5 Federal Motor Vehicle Safety Standard 209 and 302 for  
6 seatbelts. So, people come together and generate  
7 those regulations and then the federal government  
8 enforces them. MSHA will be similar. They will get  
9 requirements together and say, well you need to meet  
10 for example SAE J386, which is the requirement  
11 specifically for seatbelt usage in off-road vehicles.  
12 So, there are requirements already out there that we  
13 meet, but the electrical aspect of our product there  
14 aren't any regulations on it. We are currently  
15 breaking ground with this new product.

16 MR. GREGOR: Okay. With Peabody, did they  
17 have to do a petition for modification?

18 MR. HOERBER: No.

19 MR. GREGOR: Thank you.

20 MR. HOERBER: We currently have several  
21 systems implemented on their sites right now.

22 Are there any other questions?

23 MS. FONTAINE: I have one.

24 MR. HOERBER: Yes, ma'am.

25 MS. FONTAINE: Do you plan to give us this

1 presentation for our public record, or are you going  
2 to submit written comments, and if so, could you give  
3 us some costs on the systems?

4 MR. HOERBER: I will verify whether or not  
5 my company wants to submit this presentation, or it  
6 will give you something to involve costs in.

7 MS. FONTAINE: Okay.

8 MR. HOERBER: I will get that information  
9 for you.

10 MS. FONTAINE: All right. Thank you.

11 MR. HOERBER: Is there any other questions  
12 at this time? If not, I appreciate your time. Thank  
13 you very much.

14 MS. FONTAINE: Is there anyone else who  
15 wishes to make a presentation? Or has some questions,  
16 or -

17 MR. LONGPRE: I have a question.

18 MS. FONTAINE: Sure.

19 MR. LONGPRE: My name is Mark Longpre, L-O-  
20 N-G-P-R-E, with Teichert, T-E-I-C-H-E-R-T.

21 What wasn't mentioned earlier were fatigue  
22 monitoring systems. I didn't know if any of that had  
23 played in any injuries or fatalities, and if MSHA was  
24 looking into those technologies or interested in  
25 looking into those technologies? And also, were any

1 injuries as a result of loose materials in the cabin,  
2 i.e., a lunch box or something like that? I was just  
3 kind of curious about that. I'm personally  
4 interested.

5 MS. FONTAINE: Okay, your first question is,  
6 we didn't mention the fatigue monitoring system, but  
7 we are definitely interested in it. If you could  
8 submit some information for us, we would be grateful  
9 for that. We are trying to find out what exactly is  
10 out there, what works, the pros and cons.

11 As far as loose materials in the cab, I  
12 haven't personally read all the accident reports. But  
13 I will go back and look and find out about that  
14 information.

15 Any other questions or answers, or  
16 suggestions, recommendations? I know you are all out  
17 there working every day. You all have the best  
18 practices. Yes.

19 MR. WEIGHT: My name is Aaron Weight, W-E-I-  
20 G-H-T. I work for Barrick.

21 My question is in regard to Standard  
22 56.14207. It says that all unattended vehicles must  
23 have the park brake applied. Does MSHA plan on  
24 issuing a clarification statement when it comes to  
25 autonomous technologies?

1 MR. FONTAINE: I do believe that we are.

2 MR. WEIGHT: Okay.

3 MR. FONTAINE: Yes.

4 Nobody has anything else to say? Yes.

5 MR. GOLLENBUSCH: I'm Darryl Gollenbusch,  
6 Safety Manager, Western Aggregates, G-O-L-L-E-N-B-U-S-  
7 C-H.

8 We've gotten a little proactive, given the  
9 amount of accidents that have been happening, and we  
10 have revamped our training program because we want to  
11 make sure we stay ahead of this. One thing we have  
12 noticed that certain miners operate the same equipment  
13 all the time, and other miners don't. So, as part of  
14 our safety program is, we are bringing large equipment  
15 in, 988 loaders, haul trucks and everybody gets up and  
16 sits in the cab. And then we have people stationed,  
17 who walk around and show them physically where the  
18 blind spots are that you can't see while sitting in  
19 the cab. Especially haul trucks, because you've got  
20 270 degrees that you just cannot see around that piece  
21 of equipment.

22 Another thing we've done is we have the same  
23 guys doing the workplace exams and they kind of fall  
24 into a complacency seeing the same thing. So, we are  
25 pairing them up with other miners and with management

1 staff on a rotating basis and re-task training them on  
2 what to look for. Because one of the things we had  
3 was hoses left out, you know. And the guy would just  
4 pick the hose up from the previous shift and not write  
5 it down. Well, we have a problem here we need to  
6 address it. So, one of the things - we are adding  
7 hangars to our hose points. Well, there is no  
8 discrepancy anymore. You either left it out, or you  
9 didn't, and disciplinary action and retraining happens  
10 after that.

11 The orange seatbelts - I also run a fleet of  
12 concrete mixer trucks and we ordered them all with  
13 those orange seatbelts and we have a DriveCam system  
14 where we can monitor the drivers and record an event.  
15 You can't see that seatbelt when the guy is wearing an  
16 orange safety shirt. So, we have actually gone back  
17 through and striped them with black markers, so they  
18 actually show up when you see them. The same thing  
19 happens in equipment. The guy is wearing a nice  
20 bright orange shirt with an orange seatbelt. If you  
21 are looking at that camera, you can't see them. I  
22 have guys that wear green florescent too, we passed  
23 out different colored safety shirts. So, we actually  
24 thought of that. So, with black marker, we just put  
25 black stripes on them and you can clearly see that

1 they are visible from the ground. And that has gotten  
2 to be one of the things we've done.

3 Also, as far as conveyor belt safety. We  
4 have gone back through and retested everybody that not  
5 only deals with lock out/tag out, our maintenance  
6 guys, but also our ground guys and our laborers that  
7 aren't familiar with it because they are only called  
8 on once or twice a year to participate in a lock  
9 out/tag out on screen deck change or some other major  
10 deal, so everybody has been walked back through it.  
11 And that's an ongoing program also, spot checks and  
12 things like that. So, we have been putting in a lot  
13 of 14- 15-hour days making sure I get all three shifts  
14 up to that standard.

15 We have also instituted a policy where  
16 certain safety hazards or discrepancies are no-excuse.  
17 They are automatic termination. You get caught  
18 working on something without a lock on it, you're  
19 gone. There's no more written warnings or anything  
20 else. So, fortunately, we have not had that issue in  
21 over three years, and that guy was let go. But we are  
22 taking this very seriously.

23 One of the things that come up from one of  
24 the mobile equipment accidents, was Cupertino in  
25 December last year. Nobody new how to use a fire

1 extinguisher. I brought in our fire extinguisher  
2 vendor and ran everybody through fire extinguisher  
3 training. He actually sets a can of gas on fire and  
4 people were amazed how hard it is to put that fire  
5 out. My vendor could do it in under two seconds. Some  
6 guys went through a whole extinguisher and were like -  
7 you know. And techniques are getting eight feet away  
8 and everything else.

9 That was so successful we actually had our  
10 equipment vendor, Holt, come up and do some task  
11 training on some equipment, especially a new skid  
12 steer we had. People who don't normally operate that  
13 equipment went through that task training, just so  
14 they are familiar with it, when they work around that  
15 piece of equipment. But, that was kind of the focus  
16 that we were able to do now is get proactive and  
17 train, train and retrain. It is just my two cents.

18 MS. FONTAINE: Thank you. I have just one  
19 question.

20 MR. GOLLENBUSCH: Yes, ma'am.

21 MS. FONTAINE: As far as the orange sleeve  
22 on the seatbelts, did you choose a particular type of  
23 equipment category of trucks, if so --

24 MR. GOLLENBUSCH: It is a concrete mixer  
25 truck that we have. It is not a MSHA vehicle, but we

1 did order them with the orange seatbelts, because we  
2 have a DriveCam system. Which if the truck goes too  
3 fast around the corner, stops too quick, hits a bad  
4 bump in the road, it goes off. And we considered  
5 putting those in some of our larger haul equipment  
6 trucks, the thing is though, they would be going off  
7 every five seconds.

8 MS. FONTAINE: Okay.

9 MR. GOLLENBUSCH: Because the vibration deal  
10 and everything. They are basically for an over-the-  
11 road truck. And we talked to DriveCam about upping  
12 the parameters on them, and they wanted quite a bit  
13 more money for us to do that at this time. Because  
14 there would be so many nuisance videos coming off  
15 those things.

16 Because every time there is a triggering  
17 event, it uploads a video to them, they look at it to  
18 see if they see a safety hazard by a set of criteria  
19 we establish and then they send it to me if there is a  
20 noticeable violation for my evaluation.

21 But some of my concrete trucks will generate  
22 two or three a day, some five or six a day. Some guys  
23 have gotten used to driving with it and never set the  
24 thing off at all. But when you're on a mine site, you  
25 don't have nice smooth roads all the time, you are

1 stopping and starting quick. But the familiarization  
2 is one of the things we looked at - was people that  
3 don't normally operate that equipment, get them  
4 familiar with how that equipment operates.

5 I have talked to a RFID vendor. One of the  
6 things we have though - our people are trained and  
7 trained and trained on how to drive large mobile  
8 equipment.

9 The problem we have is over-the-road truck  
10 drivers coming into our site. Last week I was task  
11 training a guy rolling a water truck. I told five  
12 different guys, get back in your truck. Two big signs  
13 out front, stay in your trucks. One guy stopped, and  
14 I asked him to get back in his truck, we went and got  
15 water and came back, he was out again talking to his  
16 buddy. I kicked him out for the day. I just, I said  
17 you know what, have your dispatcher call me. You need  
18 to stay in your trucks.

19 We have a spot right up by the front gate  
20 where they can use the restroom and past that point  
21 you have to stay in your truck. But that's the thing,  
22 those people don't answer to me for the most part, but  
23 they are going to be safe on my site or go somewhere  
24 else.

25 MS. FONTAINE: Thank you.

1                   MR. BARRY: I have a question for you. My  
2 name is Greg Barry (phonetic), I'm with SRS  
3 (phonetic). You mentioned the automatic termination  
4 standard procedures around conveyor belt safety. What  
5 is your position on conveyor belt guarding?

6                   MR. GOLLENBUSCH: Our guarding is inspected  
7 every shift. I do at least one plant inspection a  
8 month. Guarding is repaired at that time. We shut  
9 down at noon, follow-up is known as -- PG&E has a peak  
10 load thing where they charge more for electricity  
11 between noon and 6:00 p.m.

12                   So, my maintenance shift comes in the  
13 morning and they are there for half of the running  
14 shift and then half the down shift. We will area  
15 guard something with a sign and with caution tape, we  
16 will put up blocks or whenever something is dented.  
17 If it's bad enough to be repaired, we have to work in  
18 that area, we shut it down and fix it right then. I  
19 have four sets of maintenance guys that can do that,  
20 and they've gotten quite adept at making guarding and  
21 repairing guarding.

22                   But, yeah, area guard it for the remainder of  
23 the shift and then alert everybody that might  
24 potentially work in that area, that you have a problem  
25 with a guard.

1           MR. BARRY: So, if you have guarding around  
2 your conveyor belts and you have --

3           MR. GOLLENBUSCH: Around the head pulleys  
4 and tail pulleys and stuff we have guardrails --

5           MR. BARRY: -- we have our maintenance guys  
6 out there doing work and repairing. What happens if  
7 they get done and forget to put a guard back on, is  
8 there any --

9           MR. GOLLENBUSCH: Before they can pull the  
10 locks, the guarding has to be done. We have a work  
11 order form that everybody fills out. Half of that  
12 work order form is a risk assessment. Not only the  
13 lock out/tag out form, but also placing that equipment  
14 back into operation.

15           Cal/OSHA Mine and Tunnel in California comes  
16 through and also does mine inspections on top of MSHA.  
17 And they require a written procedure for every piece  
18 of equipment you have on your mine sight. You can't  
19 just get away with a slam risk and say this is how we  
20 normally do it.

21           For a C20 Conveyor belt, there is a specific  
22 procedure exactly on how it's locked out, how it's  
23 tagged out, how it's repaired. The tail pulley, the  
24 head pulley, each one is separate, depending on if  
25 it's a gravity take up or a screw jack or a grease

1 jack tensioner; that's all addressed in the written  
2 plan.

3 Also, I have pictures of what the exact lock  
4 out switch looks like in that plan. It's that thick.

5 And everybody that does maintenance is fully aware of  
6 that and has a copy of that plan. So, before they  
7 pull their lock out, they have to go through that  
8 checklist on their workorder and then sign off on it.

9 I have had guys that were not able to get  
10 stuff repaired for the next shift, and we just put an  
11 area guard around it. Head pulleys are easy; you  
12 chain it off going up to the head pulley and you put a  
13 sign up. Tail pulleys we have portable fencing we put  
14 up, six sections of portable fencing we just put  
15 around it. Its got signs on it, you know, danger do  
16 not enter. And nobody will bypass a barricade, that's  
17 a serious safety violation.

18 MR. BARRY: Thank you.

19 MS. FONTAINE: Okay. Does anyone else have  
20 any - okay.

21 MR. SZABL: If I could make another comment?

22 MS. FONTAINE: Oh, sure.

23 MR. SZABL: My name is Larry Szabl, again  
24 from Denton-Rawhide Mine.

25 You know you are talking about your

1 seatbelts and how different colors and all that you  
2 can do it. Ruben, sitting next to me said, make them  
3 bright pink. I don't know if that would work or not,  
4 but you'd have somebody wear a bright pink shirt at  
5 the mine, so I don't know how you would do that.

6 MR. GOLLENBUSCH: That's why we came up with  
7 striping.

8 MR. SZABL: Yeah. Striping is a good idea,  
9 but I got to tell you this. I don't know how, and I  
10 hate to say this, how you make it 100 percent people  
11 proof. Because - any of you ever raised teenaged  
12 daughters? You know that they can get around the  
13 rules and all the regulations like crazy. So, it is  
14 up to us, as the safety people out there, to actually  
15 be out in the field and watch and train these people  
16 how to do it. Because you can have all the safety  
17 things you want in the world, but somebody will learn  
18 to get by it.

19 One thing I wanted to talk about, last  
20 October 31st - I don't know if any of you know Mr.  
21 Pete Kuhn? He was killed at Marigold Mine. He and  
22 another person were run over. Pete was a good  
23 personal friend of mine. I worked for him, a very  
24 good guy. One of the best safety people you want to  
25 meet, but he made a mistake. He went up and he parked

1 beside a truck, like 20-some feet away and the truck  
2 ran over him. He and another guy were killed.

3 These things with these detection systems, I  
4 think that's about a good idea. Because had the truck  
5 had cameras on it. The truck did have cameras, but  
6 they didn't detect where the vehicle was at. These  
7 detection systems like you have on some of the higher-  
8 end cars, you know, Mercedes, Lexus - I know you  
9 probably each have one, but.

10 You know some of the people that have them  
11 like that, mine does not have a - I'm not bragging,  
12 but I have a Lexus and a Ford - they both have the  
13 detection systems on them. The bad thing about that  
14 is, is if they get real dirty, it doesn't work. And I  
15 was going down the road the other day and I hit a nice  
16 big bug with the Ford, and that thing started  
17 screaming and beeping like crazy. So, there is a flaw  
18 there too. If people want to get around it, they will  
19 get around it. But the detection system, I think is a  
20 very good thing in addition to the cameras.

21 You were talking about guarding on the  
22 crushers. That's a very good idea what you have.  
23 That's very nice. But you can also put a safety lock  
24 on that crusher when you take the guard off. You can  
25 take it so that thing will not start up, until you put

1 the guard back in and have that interlock back in.

2 So, that maybe something to look at.

3 I know what everybody says, 'Oh man, MSHA.  
4 Here they come. Watch out, watch what you're doing.'  
5 But you've got to remember, if you guys want to do  
6 some good training films, look up a film called The  
7 Nongq, 1907. Back in 1906, 1907 we were killing up to  
8 3,000 miners a year in the United States. Now what we  
9 have so far, 11 so far? That's 11 too many. But  
10 we've come a great improvement since 3,000 a year.  
11 Just so, you know, people like to say oh MSHA and  
12 stuff. I kind of like to see MSHA coming, because it  
13 is a different set of eyes. I may get pissed off by  
14 the end of the day, when they leave, but they are a  
15 good source of information and stuff like that. And I  
16 found out if you really work with the inspector,  
17 instead of being antagonistic, it is good.

18 But anyway, on the safety things, like that.

19 Think about the safety interlocks at the crusher  
20 system. Your seatbelts, like I said, I don't know if  
21 you have teenaged daughters or teenaged sons, but they  
22 will get around anything in the world on it. I would  
23 really like to see the detection systems on vehicles.  
24 Because if that detection system was there, Pete and  
25 Omar would still be alive. They would. A lot of

1 human error, but maybe we could have prevented those  
2 two deaths. Thank you very much.

3 MS. FONTAINE: Thank you. I also want to  
4 thank you for clarifying something. In the beginning  
5 if you raise a teenaged daughter, she can get around  
6 anything. In the end, you said daughter or son.

7 MR. SZABL: Oh yeah. I have five daughters.  
8 I didn't have a son, so --

9 MR. LONGPRE: Mark Longpre again with  
10 Teichert.

11 I'm presuming that MSHA is going to be in  
12 active conversations with the major equipment  
13 manufacturers, and looking at their OEM approved  
14 aftermarket devices? Part of that would help us in  
15 the industry, is a comparison analysis done by NIOSH  
16 or MSHA, of these technologies that are currently in  
17 place in the marketplace. And give us the data on  
18 which ones we think will be best suited for use at our  
19 operations. That would help us out.

20 MS. FONTAINE: Thank you. That is part of  
21 the reason for this exercise, so that we can found out  
22 what exactly is out there.

23 Okay, I guess I've gotten as much as I can  
24 get? So, again, I want to thank everyone who attended  
25 and participated.

1           I want to emphasize that we need your  
2           comments by Monday, December 24, 2018. We will take  
3           all your comments and concerns into consideration.  
4           Before this meeting concludes, I want to mention that  
5           Executive Order 13777, enforcing the regulatory reform  
6           agenda directs each federal agency to evaluate  
7           existing regulations and make recommendations  
8           regarding their repeal, replacement or modification  
9           consistent with applicable law.

10           As part of the evaluation, E.O. 13777,  
11           requires each agency's regulatory reform task force to  
12           seek input and other assistance as permitted by law  
13           from entities significantly affected by federal  
14           regulations. In compliance with E.O. 13777, on  
15           October 23, 2017, MSHA posted a regulatory reform e-  
16           mail address on the agency's website for stakeholders  
17           to send recommendations on existing rules, regulations  
18           and standards that could be repealed, replaced or  
19           modified without reducing miner safety or health.

20           MSHA requests that stakeholders review  
21           existing comments. If commenting on another comment,  
22           please identify that comment and provide specific  
23           information, including empirical evidence and data to  
24           the extent possible to support your position on  
25           whether or not you support the commenter's proposal.

1 MSHA considers early public participation in the  
2 regulatory reform process to be particularly  
3 important. MSHA expects that stakeholder comments  
4 will initiate public dialogue and assist the agency in  
5 its review and assessment of existing requirements on  
6 how to best to minimize regulatory burdens on mine  
7 operators without diminished protections afforded  
8 miners under the Mine Act.

9 At this time, I want to thank you very much.  
10 Our stakeholder meeting is concluded.

11 (Whereupon, at 9:39 a.m., the meeting in the  
12 above-entitled matter was concluded.)

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REPORTER'S CERTIFICATE

DOCKET NO.: --

CASE TITLE: MSHA Request for Information SAFETY  
IMPROVEMENT TECHNOLOGIES FOR MOBILE  
EQUIPMENT AT SURFACE MINES, AND FOR  
BELT CONVEYORS AT SURFACE AND  
UNDERGROUND MINES STAKEHOLDER MEETING

MEETING DATE: August 21, 2018

LOCATION: Reno, Nevada

I hereby certify that the proceedings and  
evidence are contained fully and accurately on the  
tapes and notes reported by me at the meeting in the  
above case before the Heritage Reporting Corporation.

Date: August 24, 2018



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