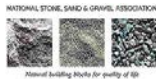


# Machinery Hazard Alert

In 2011, 156 persons were injured working with machinery. These accidents represent 10 percent of those that occurred in the aggregates sector.



- Always de-energize the power and block the equipment against hazardous motion before performing maintenance.
- Follow lock and tag procedures for all energy sources, including electrical, mechanical, pneumatic, and hydraulic systems.
- Always inspect machinery prior to use and take out of service immediately (and tag) if any safety defects are identified.



\* This product was developed as part of the MSHA Alliance Program. It does not necessarily reflect the official views of MSHA. Use of the Alliance Program logo is reserved for MSHA and its active Alliance partners. The MSHA Alliance Program is to promote miner safety and health through voluntary partnerships, which provide training and education, outreach, technical assistance, and a national dialog on mine safety and health. For more information, contact MSHA at (202) 693-9414 or <http://www.msha.gov/alliances/alliances.htm>.