

U.S. Department of Labor
Mine Safety and Health Administration
Educational Field and Small Mine Services



Location _____ Date _____

Competent Person _____ Duration _____ Time _____

Belt Conveyor Safety

- Conveyor start-up warnings. [56.14201](#)
- Emergency stop cords must be in good working condition and tested regularly. [56.14109](#)
- Poking at, or prodding materials on the belt, or any component of a moving belt is prohibited. [56.14202](#)
- Stand on non-conductive mats when working on or energizing or de-energizing equipment. [56.12020](#)
- DE-energize and lock-out and tag-out belt power, mechanically block belt from rolling without power. [56.14105](#); [.14113](#)
- All moving machine parts must be guarded to prevent persons from contacting; Belt conveyor pinch points can KILL you. [56.14107](#), [.14108](#), [.14112](#)
- Walkways must be kept clear of material spillage to prevent tripping hazards. [56.20003](#)
- Watch for material falling off conveyor belts. Use proper skirting to prevent material from falling off belts. [56.14110](#)
- First class maintenance is a prerequisite for the safest conveyor operation. Lube extensions can be installed so that lubrication of an operating conveyor can be done without any hazards. [56.14203](#), [.14204](#)

Loader Safety

- Roll-over protective structures and seat belts are required while operating loading equipment. [56.14130](#)
- Be alert to the position and clearance of your bucket; keep it close to the ground while traveling. [56.14206](#)
- Never allow anyone, including your-self to walk or stand under the raised bucket. [56.14210](#), [.14211](#)
- Never allow anyone to ride on the side of your loading equipment. [56.9200](#)
- Always sound an alarm before moving mobile equipment. [56.14132](#), [.14200](#)
- A properly sized tow bar or other effective means of control shall be used to tow mobile equipment. [56.14209](#)
-

Fatalgrams: [56.9200](#); [.14105](#); [.14107](#); [.14110](#); [.14112](#); [.14132](#); [.14200](#); [.14201](#); [.14202](#); [.14204](#); [.14206](#); [.14209](#); [.20003](#)

Attendees: