Belt Conveyor Safety

- Conveyor start-up warnings. 56.14201
- Emergency stop cords must be in good working condition and tested regularly. 56.14109
- Poking at, or prodding materials on the belt, or any component of a moving belt is prohibited. 56.14202
- Stand on non-conductive mats when working on or energizing or de-energizing equipment. 56.12020
- DE-energize and lock-out and tag-out belt power, mechanically block belt from rolling without power. 56.14105, .14113
- All moving machine parts must be guarded to prevent persons from contacting; Belt conveyor pinch points can KILL you. 56.14107, .14108, .14112
- Walkways must be kept clear of material spillage to prevent tripping hazards. 56.20003
- Watch for material falling off conveyor belts. Use proper skirting to prevent material from falling off belts. 56.14110
- First class maintenance is a prerequisite for the safest conveyor operation. Lube extensions can be installed so that lubrication of an operating conveyor can be done without any hazards. 56.14203, .14204

Loader Safety

- Roll-over protective structures and seat belts are required while operating loading equipment. 56.14130
- Be alert to the position and clearance of your bucket; keep it close to the ground while traveling. 56.14206
- Never allow anyone, including your-self to walk or stand under the raised bucket. 56.14210, .14211
- Never allow anyone to ride on the side of your loading equipment. 56.9200
- Always sound an alarm before moving mobile equipment. 56.14132, .14200
- A properly sized tow bar or other effective means of control shall be used to tow mobile equipment. 56.14209

Fatalgrams: 56.9200; 14105; 14107; 14110; 14112; 14132; 14200; 14201; .14202; 14204; 14206; .14209; .20003

Attendees:

U.S. Department of Labor
Mine Safety and Health Administration
Educational Field and Small Mine Services