1) **Falls From Equipment**
- Falls are one of the most frequent causes of injury for operators, oilers, and mechanics.
- Oil, grease, mud, tools and parts should be removed from the walkways of equipment.
- Keep oil, grease and mud from the soles of your shoes.
- Use three points of contact when climbing up and down ladders.
- Don’t carry tools or supplies up or down ladders – hoist them.

2) **Circle of Life**
- Check completely around equipment before moving it.
- The size of your equipment creates a greater risk while backing-up.
- Check your backup alarm every day.

3) **Safety Harness**
- Use when entering bins, hoppers, tanks, etc., after power has been lockout/tagout.
- Inspect the harness frequently for wear and tear.
- Always have another person attending your lifeline when entering bins, hoppers, and tanks.

Attendees:

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Employees Comments: